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**Fushiki**

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(54) **CONTROL SYSTEM FOR VEHICLE**

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See application file for complete search history.

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(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

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**F02N 11/00** (2006.01)

(57) **ABSTRACT**

A control system for a vehicle includes: an engine; a first electric motor configured to output a starting torque for starting the engine; a second electric motor configured to output a starting torque for starting the engine and a running torque; an electrical storage device configured to supply electric power to the first electric motor and the second electric motor; and a controller configured to start the engine with the use of both the first electric motor and the second electric motor at the time of starting the engine when the sum of a required driving torque that is required for the vehicle and a required starting torque that is required to start the engine is larger than a maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device.

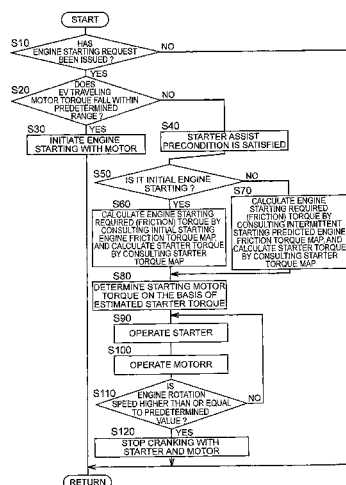
(52) **U.S. Cl.**

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**6 Claims, 6 Drawing Sheets**



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FIG. 1

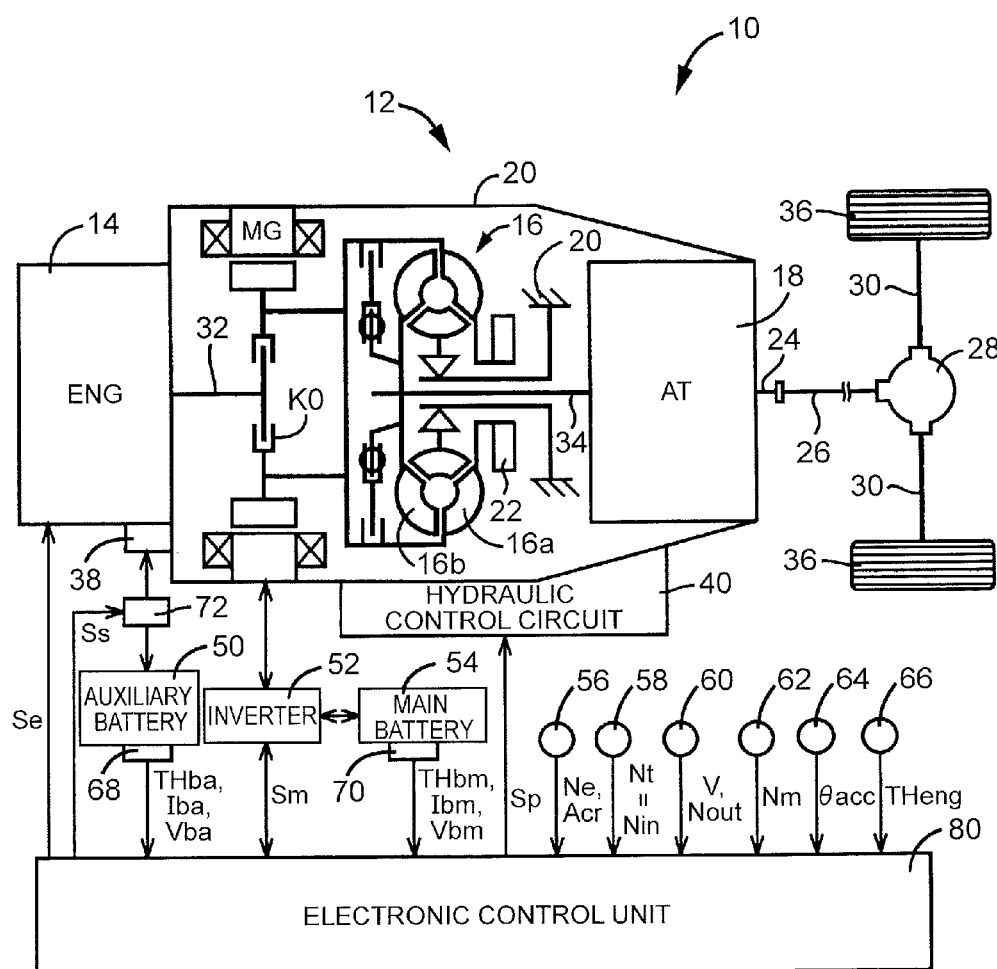


FIG. 2

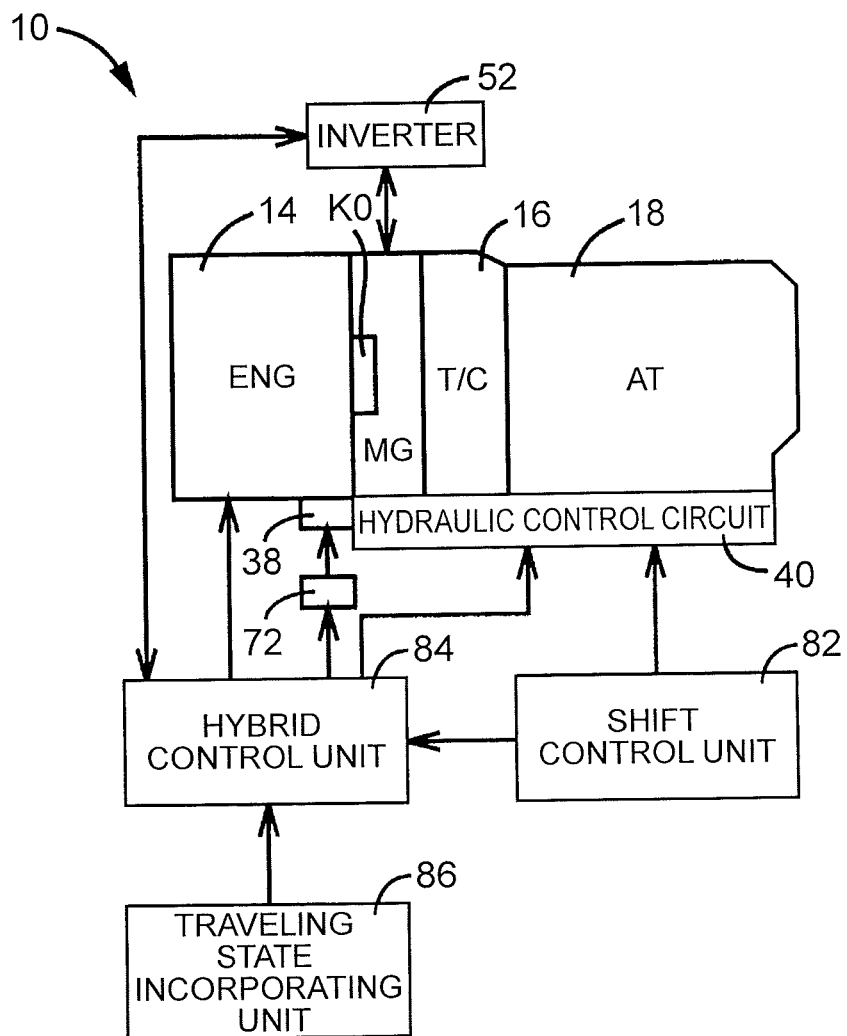


FIG. 3

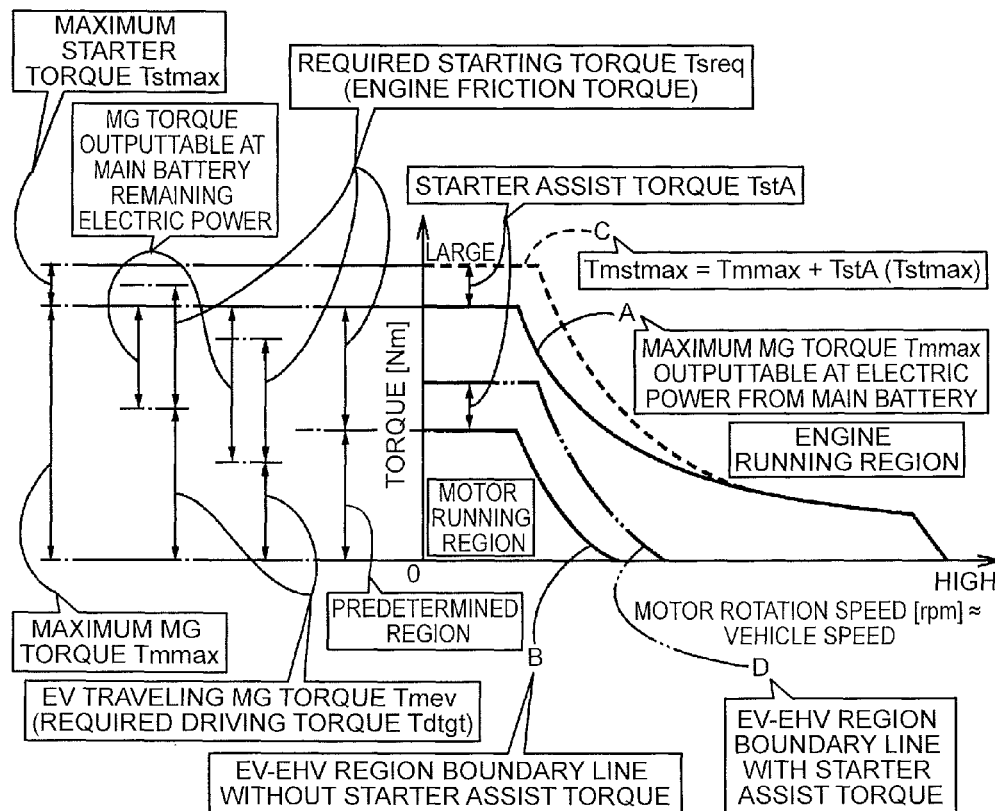


FIG. 4

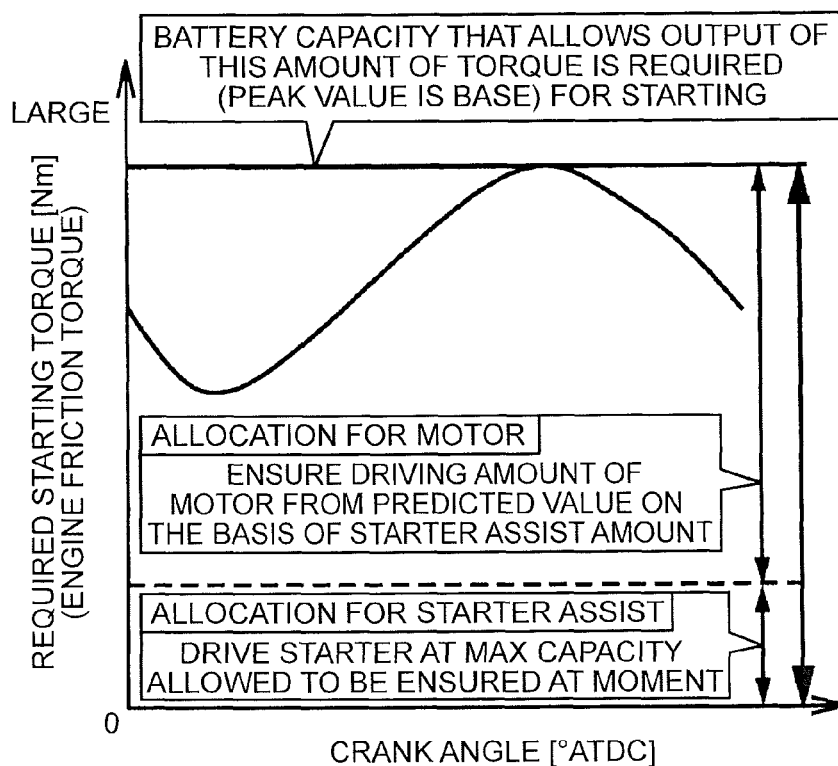


FIG. 5

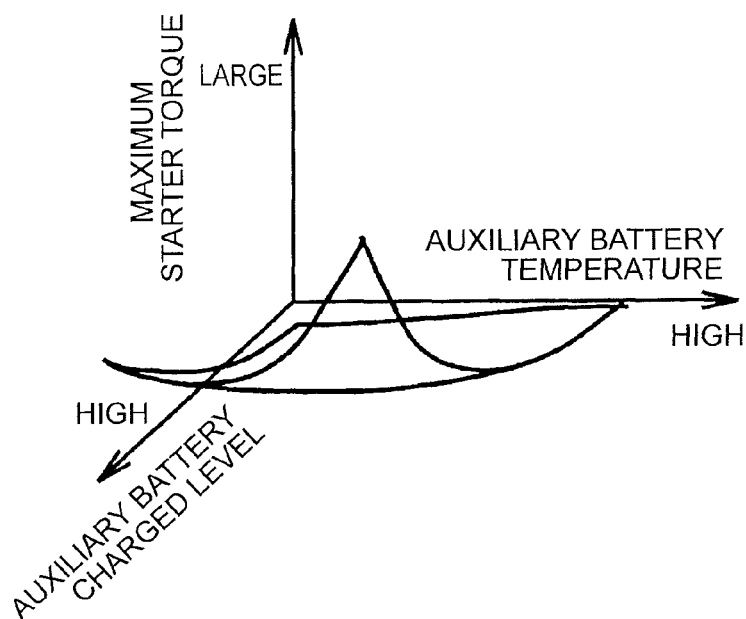


FIG. 6

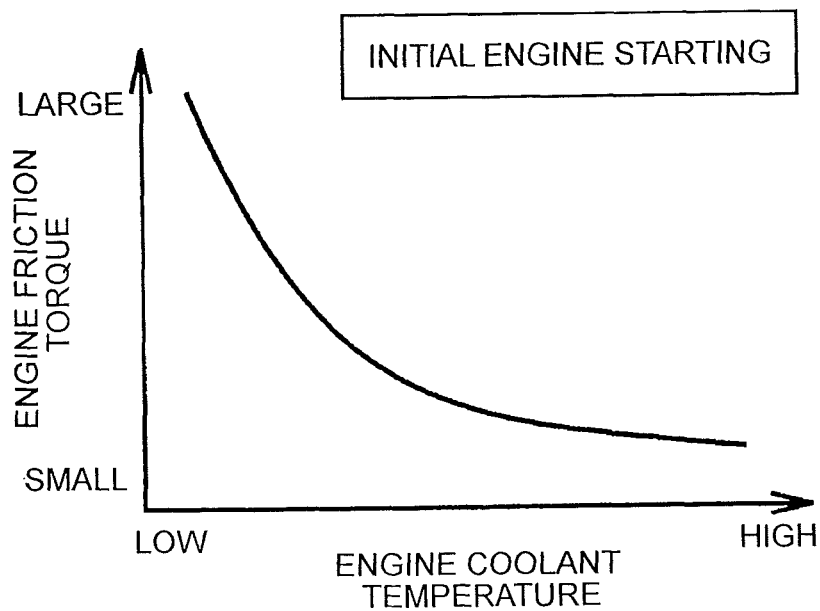


FIG. 7

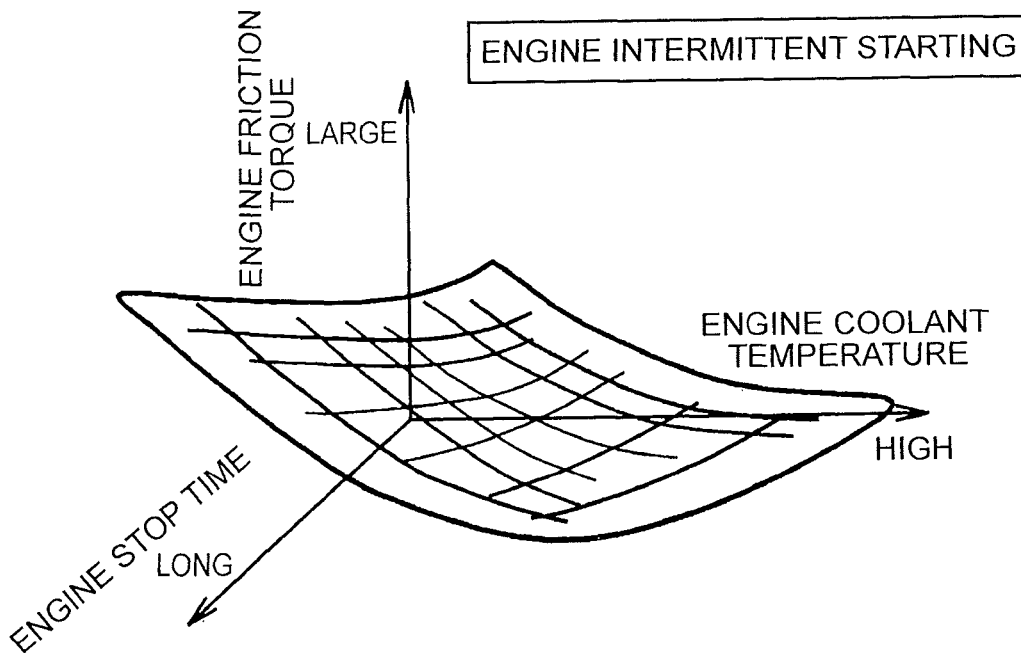
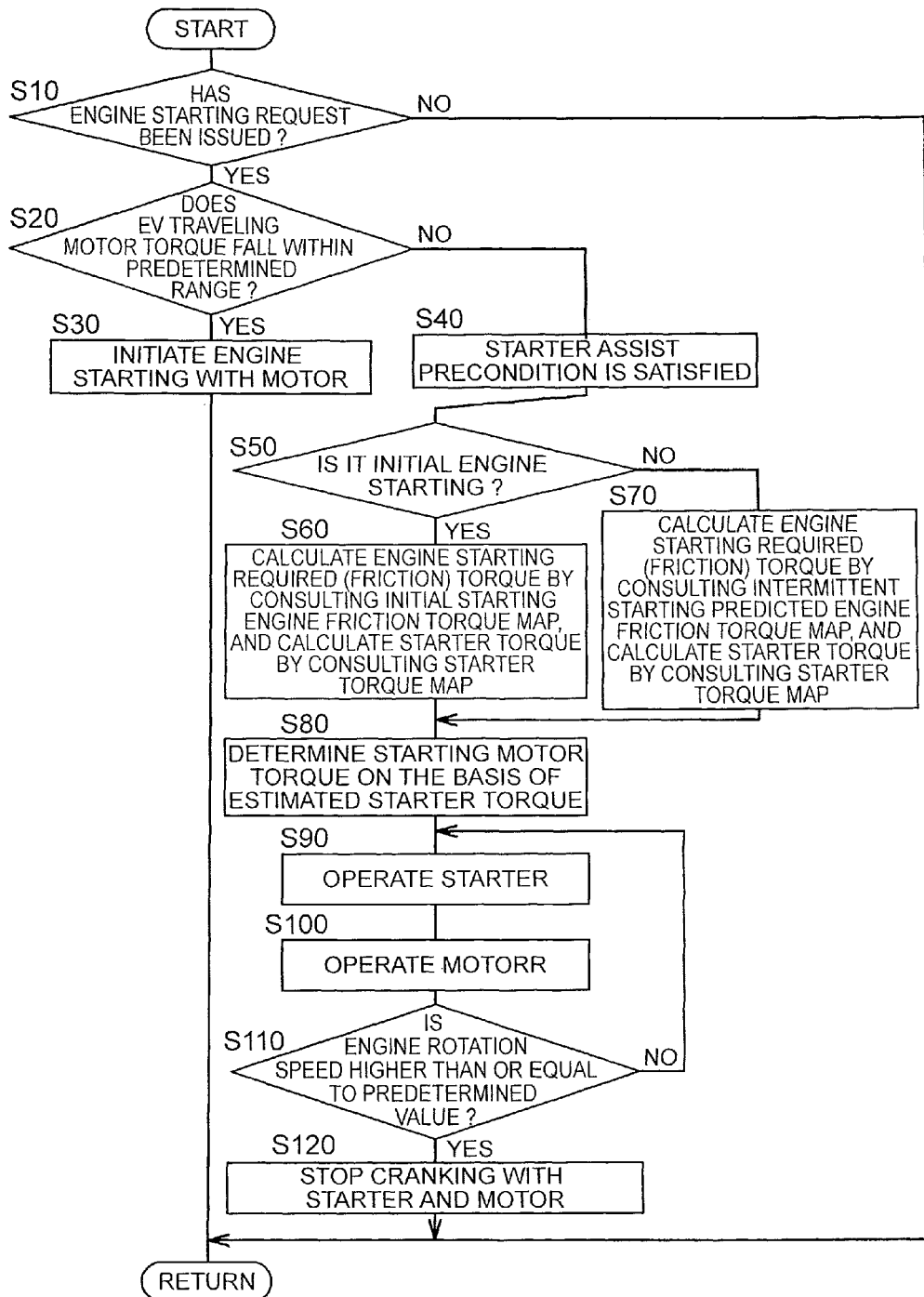


FIG. 8





**CONTROL SYSTEM FOR VEHICLE****INCORPORATION BY REFERENCE**

The disclosure of Japanese Patent Application No. 2013-063396 filed on Mar. 26, 2013 including the specification, drawings and abstract is incorporated herein by reference in its entirety.

**BACKGROUND OF THE INVENTION****1. Field of the Invention**

The invention relates to a control system for a vehicle, which includes two electric motors that are able to output starting torque for starting an engine and, more particularly, to a technique at the time of starting the engine.

**2. Description of Related Art**

There is known a vehicle that includes a first electric motor (for example, a starter) that is able to output starting torque for starting an engine and a second electric motor (for example, drive motor) that is able to output the starting torque and running torque. This is, for example, a vehicle described in Japanese Patent Application Publication No. 2012-111267 (JP 2012-111267 A) or a vehicle described in Japanese Patent Application Publication No. 2000-154741 (JP 2000-154741 A). JP 2012-111267 A describes that, in a hybrid vehicle that includes a starter for starting an engine and a generator motor having the function of starting the engine and the function of propelling the vehicle by transmitting power to wheels, the reliability of engine starting at a low temperature is improved (that is, the startability of the engine is ensured) by cranking the engine with both the torques with the use of both the starter and the generator motor at the time of starting the engine in a cold state.

Incidentally, in the above-described vehicle, when the engine is started with the use of the drive motor during motor running in which the vehicle travels with the use of only the drive motor, the drive motor needs to output the sum of "running torque+starting torque". As a result, during motor running, in order to ensure engine starting with the use of the drive motor (in other words, in order to reserve charged electric power of a battery that supplies electric power to the drive motor for engine starting), the amount of running torque is limited (that is, a motor running region is limited; in other words, the electric power of the battery, which is allowed to be used in motor running, is limited). Against such an inconvenience, the vehicle that includes the starter and the drive motor is able to use both in engine starting, so not only the two electric motors are simply used in an engine cold state but also there is still room for improvement in engine starting. The above-described challenge is not publicly known.

**SUMMARY OF THE INVENTION (US)**

The invention provides a control system for a vehicle, which is able to expand the range of a required driving torque that can be provided by a second electric motor.

An aspect of the invention provides a control system for a vehicle. The control system includes an engine, a first electric motor, a second electric motor, an electrical storage device and a controller. The first electric motor is configured to output a starting torque for starting the engine. The second electric motor is configured to output a starting torque for starting the engine and a running torque. The electrical storage device is configured to supply electric power to the first electric motor and the second electric motor. The controller is configured to start the engine with the use of both the first

electric motor and the second electric motor at the time of starting the engine when the sum of a required driving torque that is required for the vehicle and a required starting torque that is required to start the engine is larger than a maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device.

With this configuration, the engine is started with the use of both the first electric motor and the second electric motor, so, in comparison with the case where the engine is started with the use of only the second electric motor, the amount of electric power that is allowed to be used to output the running torque from the second electric motor is increased within the electric power from the electrical storage device. Thus, it is possible to expand the range of the required driving torque that can be provided by the second electric motor.

In the control system, the controller may be configured to start the engine with the use of both the first electric motor and the second electric motor when the sum of the required driving torque and the required starting torque is smaller than or equal to the sum of a maximum output torque of the first electric motor, which is outputtable at the electric power from the electrical storage device, and the maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device. With this configuration, in comparison with the case where the engine is started with the use of only the second electric motor, the amount of electric power that is allowed to be used to output the running torque from the second electric motor is increased within the electric power from the electrical storage device. In addition, the starting performance of the engine is ensured.

In the control system, the controller may be configured to start the engine with the use of both the first electric motor and the second electric motor when the required starting torque is smaller than or equal to the sum of a maximum output torque of the first electric motor, which is outputtable at the electric power from the electrical storage device, and the maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device, in a case where the required starting torque is larger than the maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device, in preference to a case where the sum of the required driving torque and the required starting torque is larger than the maximum output torque of the second electric motor. With this configuration, even when the required starting torque is relatively large, it is possible to expand an engine startable region. That is, it is possible to increase the opportunity for starting the engine.

In the control system, the first electric motor may be configured to output the maximum output torque of the first electric motor, which is outputtable at the electric power from the electrical storage device, at the time of starting the engine with the use of the first electric motor. With this configuration, the amount of electric power that is allowed to be used to output the running torque from the second electric motor is further increased within the electric power from the electrical storage device. Thus, it is possible to further expand the range of the required driving torque that can be provided by the second electric motor.

In the control system, the first electric motor may be a starter, and the electrical storage device may include a first electrical storage device configured to supply electric power to the first electric motor and a second electrical storage device configured to supply electric power to the second electric motor. With this configuration, in comparison with the case where the engine is started with the use of only the second electric motor, the amount of electric power that is

allowed to be used to output the running torque from the second electric motor is increased within the electric power from the electrical storage device.

In the control system, the second electric motor may be provided in a power transmission path between the engine and a drive wheel, and the second electric motor may be coupled to the engine via a clutch, the controller may be configured to be able to carry out motor running in which the running torque is transmitted to the drive wheel with the use of only the second electric motor in a state where the clutch is released, and the controller may be configured to transmit the starting torque from the second electric motor to the engine by setting the clutch in one of a slipped state and an engaged state at the time of starting the engine with the use of the second electric motor. With this configuration, in comparison with the case where the engine is started with the use of only the second electric motor, the amount of electric power that is allowed to be used to output the running torque from the second electric motor is increased within the electric power from the electrical storage device. Thus, it is possible to expand a motor running region in which the second electric motor is used.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Features, advantages, and technical and industrial significance of exemplary embodiments of the invention will be described below with reference to the accompanying drawings, in which like numerals denote like elements, and wherein:

FIG. 1 is a view that illustrates the schematic configuration of a drive line provided in a vehicle to which the invention is applied and is a view that illustrates a relevant portion of a control system in the vehicle;

FIG. 2 is a functional block diagram that illustrates a relevant portion of control functions of an electronic control unit;

FIG. 3 is an example of a graph that shows an MG torque, a starter assist torque, a required starting torque, and the like, in association with an EV traveling region, and the like;

FIG. 4 is an example of a graph that illustrates a change in engine friction torque at the time of starting an engine and an operating method for an electric motor and a starter;

FIG. 5 is a graph that shows an example of a maximum starter torque map for estimating a maximum starter torque on the basis of an auxiliary battery charged level and an auxiliary battery temperature;

FIG. 6 is a graph that shows an example of an initial starting friction torque map for estimating the engine friction torque on the basis of a coolant temperature;

FIG. 7 is a graph that shows an example of an intermittent starting friction torque map for estimating the engine friction torque on the basis of a coolant temperature and an engine stop time; and

FIG. 8 is a flowchart that illustrates a relevant portion of control operations of the electronic control unit, that is, control operations for expanding the range of a required driving torque that can be provided by the electric motor.

#### DETAILED DESCRIPTION OF EMBODIMENTS

In the invention, the vehicle includes a transmission in a power transmission path between the engine (or the second electric motor) and the drive wheel. The transmission is a manual transmission, such as a known synchromesh parallel-two-shaft transmission including a plurality of pairs of constant-mesh transmission gears between the two shafts, vari-

ous automatic transmissions (a planetary gear automatic transmission, a synchromesh parallel-two-shaft automatic transmission, a DCT, a CVT, and the like), or the like. Each of the automatic transmissions is formed of an automatic transmission alone, an automatic transmission including a fluid transmission device, an automatic transmission including an auxiliary transmission, or the like.

The engine is, for example, an internal combustion engine, such as a gasoline engine and a diesel engine, that generates power through combustion of fuel. The clutch provided in a power transmission path between the engine and the electric motor is a wet-type or dry-type engagement device.

Hereinafter, an embodiment of the invention will be described in detail with reference to the accompanying drawings.

FIG. 1 is a view that illustrates the schematic configuration of a drive line 12 provided in a vehicle 10 to which the invention is applied and is a view that illustrates a relevant portion of a control system for various controls in the vehicle 10. In FIG. 1, the vehicle 10 is a hybrid vehicle that includes an engine 14 and an electric motor MG as driving force sources. The drive line 12 includes an engine separating clutch K0 (hereinafter, referred to as separating clutch K0), a torque converter 16, an automatic transmission 18, and the like, in order from the engine 14 side inside a transmission case 20. The torque converter 16 serves as a fluid transmission device. The transmission case 20 serves as a non-rotating member. The drive line 12 includes a propeller shaft 26, a differential gear 28, a pair of axles 30, and the like. The propeller shaft 26 is coupled to a transmission output shaft 24 that is an output rotating member of the automatic transmission 18. The differential gear 28 is coupled to the propeller shaft 26. The pair of axles 30 are coupled to the differential gear 28. A pump impeller 16a of the torque converter 16 is coupled to an engine coupling shaft 32 via the separating clutch K0, and is directly coupled to the electric motor MG. A turbine impeller 16b of the torque converter 16 is directly coupled to a transmission input shaft 34 that is an input rotating member of the automatic transmission 18. A mechanical oil pump 22 is coupled to the pump impeller 16a. The mechanical oil pump 22 generates operating hydraulic pressure for carrying out shift control over the automatic transmission 18, engagement/release control over the separating clutch K0, and the like, by being rotationally driven by the engine 14 (and/or the electric motor MG). The thus configured drive line 12 is, for example, used in the FR vehicle 10. In the drive line 12, the power (which is synonymous with torque and force unless otherwise specifically distinguished from each other) of the engine 14 is transmitted from the engine coupling shaft 32 to a pair of drive wheels 36 sequentially via the separating clutch K0, the torque converter 16, the automatic transmission 18, the propeller shaft 26, the differential gear 28, the pair of axles 30, and the like, when the separating clutch K0 is engaged. The engine coupling shaft 32 couples the engine 14 to the separating clutch K0. In this way, the drive line 12 constitutes a power transmission path from the engine 14 to the drive wheels 36. The vehicle 10 further includes a starter 38 that is a direct-current motor. The starter 38 is able to crank the engine 14 by being operated upon reception of electric power supplied from an auxiliary battery 50.

The automatic transmission 18 is a transmission that constitutes part of the power transmission path between both the engine 14 and the electric motor MG and the drive wheels 36 and that transmits power from the driving force sources (the engine 14 and the electric motor MG) to the drive wheels 36 side. The automatic transmission 18 is, for example, a known

planetary gear-type multi-speed transmission in which a plurality of speed positions having different speed ratios (gear ratios)  $\gamma$  (=Transmission input rotation speed  $N_{in}$ /Transmission output rotation speed  $N_{out}$ ) are selectively established, a known continuously variable transmission in which the gear ratio  $\gamma$  is continuously variable in a stepless manner, or the like. In the automatic transmission 18, for example, a predetermined gear position is established on the basis of driver's accelerator operation, a vehicle speed V, and the like, by controlling a hydraulic actuator with the use of a hydraulic control circuit 40.

The electric motor MG is a so-called motor generator having the function of a motor that generates mechanical power from electric energy and the function of a generator that generates electric energy from mechanical energy. The electric motor MG functions as the driving force source that generates running power instead of the engine 14 that is a power source or in addition to the engine 14. The electric motor MG is provided in the power transmission path between the engine 14 and the drive wheels 36, and carries out the following operations. That is, the electric motor MG, for example, generates electric energy through regeneration from power generated by the engine 14 or driven force that is input from the drive wheels 36 side, and stores the electric energy in a main battery 54 via an inverter 52. The electric motor MG is coupled to the power transmission path between the separating clutch K0 and the torque converter 16. Power is transmitted to each other between the electric motor MG and the pump impeller 16a. Thus, the electric motor MG is coupled to the engine 14 via the separating clutch K0, and is coupled to the transmission input shaft 34 of the automatic transmission 18 such that power is transmittable without passing through the separating clutch K0. The electric motor MG is able to crank the engine 14 by being operated upon reception of electric power supplied from the main battery 54 in a slipped state or engaged state of the separating clutch K0.

The separating clutch K0 is, for example, a wet-type multi-disc friction engagement device in which a plurality of mutually stacked friction plates are pressed by the hydraulic actuator. The separating clutch K0 undergoes engagement/release control from the hydraulic control circuit 40 by using hydraulic pressure that is generated by the oil pump 22 as a source pressure. In the engagement/release control, a torque capacity (hereinafter, referred to as K0 torque) of the separating clutch K0 is changed by regulating a linear solenoid valve, or the like, in the hydraulic control circuit 40. In the engaged state of the separating clutch K0, the pump impeller 16a and the engine 14 are integrally rotated via the engine coupling shaft 32. On the other hand, in a released state of the separating clutch K0, transmission of power between the engine 14 and the pump impeller 16a is interrupted. That is, the engine 14 and the drive wheels 36 are disconnected from each other by releasing the separating clutch K0. Because the electric motor MG is coupled to the pump impeller 16a, the separating clutch K0 also functions as a clutch that is provided in the power transmission path between the engine 14 and the electric motor MG and that connects or interrupts the power transmission path.

The starter 38 functions as a first electric motor that is able to output starting torque used to start the engine 14. The electric motor MG functions as a second electric motor that is able to output the starting torque and running force (for example, running torque). In this way, the vehicle 10 includes the two electric motors that are able to output the starting torque used to start the engine 14. On the other hand, the auxiliary battery 50 functions as a first electrical storage device that supplies electric power to the starter 38. The main

battery 54 function as a second electrical storage device that supplies electric power to the electric motor MG. In this way, the vehicle 10 includes the auxiliary battery 50 and the main battery 54 as the electrical storage devices that supply electric power to the starter 38 and the electric motor MG. The auxiliary battery 50 may be, for example, charged with electric power generated by a generator (alternator) that generates electric power by being rotationally driven by the engine 14 or may be charged with electric power by stepping down the voltage of the main battery 54 connected via a DC/DC converter, or the like. As described above, the main battery 54 is charged with electric power regenerated (electric power generated) by the electric motor MG; instead, the main battery 54 may be charged (plug-in charged) with electric power from a commercial power supply, or the like, outside the vehicle, such as a charging station and a domestic power supply.

The vehicle 10, for example, includes an electronic control unit 80 that is included in a control system for the vehicle 10, which is associated with starting control over the engine 14, or the like. The electronic control unit 80 is, for example, configured to include a so-called microcomputer including a CPU, a RAM, a ROM, an input/output interface, and the like. The CPU executes various controls over the vehicle 10 by carrying out signal processing in accordance with a program prestored in the ROM while utilizing the temporary storage function of the RAM. For example, the electronic control unit 80 is configured to execute output control over the engine 14, drive control over the electric motor MG, including regenerative control over the electric motor MG, shift control over the automatic transmission 18, torque capacity control over the separating clutch K0, and the like. The electronic control unit 80 is formed separately in a unit for engine control, a unit for electric motor control, a unit for hydraulic pressure control, and the like, as needed. Various signals based on detected values of various sensors are supplied to the electronic control unit 80. The various sensors, for example, include an engine rotation speed sensor 56, a turbine rotation speed sensor 58, an output shaft rotation speed sensor 60, an electric motor rotation speed sensor 62, an accelerator operation amount sensor 64, a coolant temperature sensor 66, an auxiliary battery sensor 68, a main battery sensor 70, and the like. The various signals, for example, include an engine rotation speed  $N_e$  that is the rotation speed of the engine 14, a crank angle  $Acr$ , a turbine rotation speed  $N_t$ , that is, a transmission input rotation speed  $N_{in}$  that is the rotation speed of the transmission input shaft 34, a transmission output rotation speed  $N_{out}$  that is the rotation speed of the transmission output shaft 24 and corresponds to a vehicle speed V, an electric motor rotation speed  $N_m$  that is the rotation speed of the electric motor MG, an accelerator operation amount  $\theta_{acc}$  corresponding to a driver's drive request amount to the vehicle 10, a coolant temperature  $TH_{eng}$  that is the temperature of coolant of the engine 14 and corresponds to the temperature of the engine 14, an auxiliary battery temperature  $TH_{ba}$ , auxiliary battery charging/discharging current  $I_{ba}$  and auxiliary battery voltage  $V_{ba}$  of the auxiliary battery 50, a main battery temperature  $TH_{bm}$ , main battery charging/discharging current  $I_{bm}$ , main battery voltage  $V_{bm}$ , and the like, of the main battery 54. For example, an engine output control command signal  $Se$  for output control over the engine 14, an electric motor control command signal  $Sm$  for controlling the operation of the electric motor MG, hydraulic pressure command signals  $Sp$  for operating electromagnetic valves (solenoid valves), and the like, included in the hydraulic control circuit 40 for controlling the hydraulic actuators of the separating clutch K0 and automatic transmission 18, a starter command signal  $Ss$  for controlling the operation of the starter 38 by turning on or

off a starter relay **72** provided in a circuit between the starter **38** and the auxiliary battery **50**, and the like, are respectively output from the electronic control unit **80** to an engine control device, such as a throttle actuator and a fuel injection device, the inverter **52**, the hydraulic control circuit **40**, the circuit including the starter relay **72**, and the like. A charged amount of the auxiliary battery **50** (auxiliary battery charged amount, auxiliary battery state of charge, auxiliary battery charged level) SOCa is calculated by the electronic control unit **80** on the basis of, for example, an auxiliary battery charging/discharging current Iba, or the like, a charged amount of the main battery **54** (main battery charged amount, main battery state of charge, main battery charged level) SOCm, a main battery chargeable power Winm and a main battery dischargeable power Woutm are calculated by the electronic control unit **80** on the basis of a main battery temperature THbm, a main battery charging/discharging current Ibm and a main battery voltage Vbm, and each of those calculated values is used in various controls as one of the above-described various signals.

FIG. 2 is a functional block diagram that illustrates a relevant portion of control functions of the electronic control unit **80**. In FIG. 2, a shift control means, that is, a shift control unit **82**, determines whether to shift the automatic transmission **18** on the basis of, for example, a vehicle state (for example, an actual vehicle speed V, an actual accelerator operation amount  $\theta_{acc}$ , and the like) by consulting a known correlation (shift line map, shift map (not shown)) predetermined by using a vehicle speed V and a drive request amount (for example, accelerator operation amount  $\theta_{acc}$ , or the like) as variables, outputs a shift command value for obtaining the determined gear position to the hydraulic control circuit **40**, and executes automatic shift control over the automatic transmission **18**. The shift command value is one of the hydraulic pressure command signals Sp.

A hybrid control unit **84** has the function of an engine drive control unit that executes drive control over the engine **14** and the function of an electric motor operation control unit that controls the operation of the electric motor MG as a driving force source or a generator via the inverter **52**, and executes hybrid drive control, or the like, with the use of the engine **14** and the electric motor MG through those control functions. For example, the hybrid control unit **84** calculates a required driving torque Tdtgt as the drive request amount that is required for the vehicle **10** by a driver on the basis of the accelerator operation amount  $\theta_{acc}$  and the vehicle speed V. In consideration of a transmission loss, an auxiliary load, the gear ratio  $\gamma$  of the automatic transmission **18**, the chargeable and dischargeable powers Winm, Woutm of the main battery **54**, the command signals (the engine output control command signal Se and the electric motor control command signal Sm) are output for controlling the driving force sources so as to obtain the output torques of the driving force sources (the engine **14** and the electric motor MG), which achieve the required driving torque Tdtgt. Other than the required driving torque Tdtgt [Nm] of the drive wheels **36**, the drive request amount may be a required driving force [N] of the drive wheels **36**, a required driving power [W] of the drive wheels **36**, a required transmission output torque Touttgt of the transmission output shaft **24**, a required transmission input torque Tintgt of the transmission input shaft **34**, or the like. The drive request amount may also be merely the accelerator operation amount  $\theta_{acc}$  [%], a throttle valve opening degree [%], an intake air amount [g/sec], or the like.

For example, when the required driving torque Tdtgt falls within the range in which the required driving torque Tdtgt can be provided by only the output torque Tm of the electric

motor MG, the hybrid control unit **84** sets a traveling mode to a motor running mode (hereinafter, EV mode), and carries out motor running (EV traveling) in which the vehicle travels while transmitting running torque to the drive wheels **36** with the use of only the electric motor MG in a state where the separating clutch K0 is released. On one hand, for example, when the required driving torque Tdtgt falls within the range in which the required driving torque Tdtgt cannot be provided unless at least the output torque Te of the engine **14** is used, the hybrid control unit **84** sets the traveling mode to an engine running mode, that is, a hybrid traveling mode (hereinafter, EHV mode), and carries out engine running, that is, hybrid traveling (EHV traveling) in which the vehicle travels with the use of at least the engine **14** as the driving force source in a state where the separating clutch K0 is engaged. On the other hand, for example, even when the required driving torque Tdtgt falls within the range in which the required driving torque Tdtgt can be provided by only the MG torque Tm, but when charging of the main battery **54** is required or warm-up of the engine **14** or device associated with the engine **14** is required, the hybrid control unit **84** carries out EHV traveling. In the case of EHV traveling (EHV mode) at the time of issuance of a charging request, a warm-up request, or the like, the engine torque Te is not required as the running torque, so the separating clutch K0 does not always need to be engaged.

During a stop of the engine **14**, for example, when the required driving torque Tdtgt falls within the range in which the required driving torque Tdtgt cannot be provided unless at least the engine torque Te is used, when the main battery charged amount SOCm becomes lower than a predetermined amount predetermined as a lower limit value at or above which charging of the main battery **54** is not required or when the coolant temperature THeng becomes lower than a predetermined coolant temperature predetermined as a lower limit value of an engine normal temperature state at or above which warm-up of the engine **14** is not required, the hybrid control unit **84** determines that an engine starting request has been issued, changes the traveling mode from the EV mode to the EHV mode, and starts the engine **14**.

In a method of starting the engine **14** by the hybrid control unit **84**, for example, the engine rotation speed Ne is increased by setting the released separating clutch K0 in the slipped or engaged state (in other words, by rotationally driving the engine **14** with the use of the electric motor MG), and the engine **14** is started by starting engine ignition, fuel supply, and the like. In this starting method, a command value (K0 command pressure) of an engagement hydraulic pressure (K0 hydraulic pressure) of the separating clutch K0 is output so as to obtain K0 torque for transmitting a required starting torque Tsreq to the engine **14** side. The required starting torque Tsreq is a torque required to start the engine **14**. The required starting torque Tsreq corresponds to a starting torque that is transmitted from the electric motor MG to the engine **14**, that is, part of the MG torque Tm, flowing to the engine **14** side via the separating clutch K0. Therefore, during a stop of the engine **14**, the required starting torque Tsreq should be ensured in preparation for engine starting. That is, the required starting torque Tsreq within the outputtable MG torque Tm is desirably not used in EV traveling, and a region in which EV traveling is allowed (EV traveling region) is limited such that the required starting torque Tsreq is ensured. Thus, the range in which the required driving torque Tdtgt can be provided by only the MG torque Tm is a torque region that excludes the required starting torque Tsreq from the maximum MG torque Tm (maximum MG torque Tmmax) that is outputtable at the main battery dischargeable power Woutm.

Here, because the vehicle 10 includes the starter 38, part of the required starting torque  $T_{sreq}$  can be provided from the starting torque that is outputtable by the starter 38. That is, it is possible to assist the electric motor MG in engine starting with the use of the starter 38. As a result, an EV traveling region expands by the amount of torque that is output by the starter 38. In the present embodiment, the starting torque that is output by the starter 38 at this time is referred to as starter assist torque  $T_{sta}$ .

FIG. 3 is a graph that shows the MG torque  $T_m$ , the starter assist torque  $T_{sta}$ , the required starting torque  $T_{sreq}$ , and the like, in association with the EV traveling region, and the like. In FIG. 3, the continuous line A indicates the maximum MG torque  $T_{mmax}$  at the main battery dischargeable power  $W_{outm}$ . The continuous line B indicates a torque obtained by subtracting the required starting torque  $T_{sreq}$  from the maximum MG torque  $T_{mmax}$ , and indicates the maximum value of the MG torque  $T_m$  that is allowed to be used in EV traveling when the starter assist torque  $T_{sta}$  is not used. That is, the continuous line B corresponds to a boundary line (EV-EHV region boundary line) that separates the EV traveling region and the EHV traveling region from each other in the case where the starter assist torque  $T_{sta}$  is not used. A region on a lower rotation lower torque side with respect to this line is the EV traveling region in which EV traveling is allowed. The dashed line C indicates a torque obtained by adding the starter assist torque  $T_{sta}$  to the maximum MG torque  $T_{mmax}$ , and indicates the maximum value of torque (maximum torque  $T_{mstmax}$ ) that is outputtable by the electric motor MG and the starter 38. The alternate long and two-short dashed line D indicates a torque obtained by subtracting the required starting torque  $T_{sreq}$  from the maximum torque  $T_{mstmax}$ , indicates the maximum value of the MG torque  $T_m$  that is allowed to be used in EV traveling when the starter assist torque  $T_{sta}$  is used, and corresponds to an EV-EHV region boundary line in the case where the starter assist torque  $T_{sta}$  is used. In this way, it is possible to expand the EV traveling region by supporting engine starting with the use of the starter 38.

As shown in FIG. 3, when the MG torque  $T_m$  (EV traveling MG torque  $T_{mev}$ ; in other words, the required driving torque  $T_{dtgt}$ ) during EV traveling falls within the EV traveling region that is a predetermined region in which the required starting torque  $T_{sreq}$  is reserved in the maximum MG torque  $T_{mmax}$ , the required starting torque  $T_{sreq}$  can be sufficiently provided by the remaining MG torque  $T_m$  in the maximum MG torque  $T_{mmax}$  (in other words, the MG torque  $T_m$  that is outputtable at the remaining electric power (main battery remaining electric power) after electric power is used for the EV traveling MG torque  $T_{mev}$  within the main battery dischargeable power  $W_{outm}$ ). On the other hand, when the EV traveling MG torque  $T_{mev}$  does not fall within the EV traveling region, the required starting torque  $T_{sreq}$  cannot be provided by the MG torque  $T_m$  that is outputtable at the main battery remaining electric power. Therefore, at the time of starting the engine 14, the hybrid control unit 84 starts the engine 14 with the use of only the electric motor MG when the sum of the required driving torque  $T_{dtgt}$  and the required starting torque  $T_{sreq}$  is smaller than or equal to the maximum MG torque  $T_{mmax}$  that is outputtable at the main battery dischargeable power  $W_{outm}$ ; whereas the hybrid control unit 84 starts the engine 14 with the use of both the electric motor MG and the starter 38 when the sum of the required driving torque  $T_{dtgt}$  and the required starting torque  $T_{sreq}$  is larger than the maximum MG torque  $T_{mmax}$ . At the time of starting the engine 14 with the use of the starter 38, the hybrid control unit 84 causes the starter 38 to output the maximum torque of

a capacity that can be ensured by the starter 38 at that time (for example the maximum starter assist torque  $T_{sta}$  (maximum starter torque  $T_{stmax}$ ) that is outputtable at the electric power from the auxiliary battery 50) in order to further expand the EV traveling region.

If engine starting is predicated on starting during EV traveling, the hybrid control unit 84 starts the engine 14 with the use of both the electric motor MG and the starter 38 when the sum of the required driving torque  $T_{dtgt}$  and the required starting torque  $T_{sreq}$  is smaller than or equal to the sum of the maximum MG torque  $T_{mmax}$  that is outputtable at the main battery dischargeable power  $W_{outm}$  and the maximum starter torque  $T_{stmax}$  that is outputtable at the electric power from the auxiliary battery 50. In other words, the hybrid control unit 84 completes engine starting with the use of both the electric motor MG and the starter 38 before the required starting torque  $T_{sreq}$  exceeds the sum of the MG torque  $T_m$  that is outputtable at the main battery remaining electric power and the maximum starter torque  $T_{stmax}$ .

During a stop of the vehicle or at the time of issuance of an engine starting request in a state where the EV traveling MG torque  $T_{mev}$  is significantly low (at the time of issuance of a charging request, a warm-up request, or the like), it is presumable that whether to also use the starter 38 in combination should be determined on the basis of whether the required starting torque  $T_{sreq}$  can be provided by the maximum MG torque  $T_{mmax}$  that is outputtable at the main battery dischargeable power  $W_{outm}$ . Therefore, the hybrid control unit 84 starts the engine 14 with the use of both the electric motor MG and the starter 38 when the required starting torque  $T_{sreq}$  is smaller than or equal to the sum of the maximum MG torque  $T_{mmax}$  and the maximum starter torque  $T_{stmax}$  in the case where the required starting torque  $T_{sreq}$  is larger than the maximum MG torque  $T_{mmax}$  in preference to the case where the sum of the required driving torque  $T_{dtgt}$  and the required starting torque  $T_{sreq}$  is larger than the maximum MG torque  $T_{mmax}$ . Such a method mainly focuses on engine starting. For example, as will be described later, it is engine starting that is useful in the case where the required starting torque  $T_{sreq}$  is relatively large. It is the method for avoiding as much as possible a possibility that, unless a start of the engine 14 is initiated immediately when the engine starting is required, the opportunity of the engine starting disappears thereafter. That is, the hybrid control unit 84 initiates engine starting with the use of both the electric motor MG and the starter 38 before the required starting torque  $T_{sreq}$  becomes larger than or equal to the sum of the maximum MG torque  $T_{mmax}$  and the maximum starter torque  $T_{stmax}$ .

The required starting torque  $T_{sreq}$  corresponds to a friction torque of the engine 14 at the time of engine starting. The engine friction torque is the sum of a compression torque corresponding to a pumping loss of the engine and a mechanical friction torque corresponding to a sliding resistance. For example, as shown in FIG. 4, the engine friction torque varies with the crank angle  $\alpha_{cr}$  of the engine 14. Therefore, in the present embodiment, the required starting torque  $T_{sreq}$  is based on the peak value of the engine friction torque at different times. In FIG. 4, when the engine 14 is started with the use of both the electric motor MG and the starter 38, the starter 38 assists the engine 14 in starting by rotationally driving the engine 14 at the maximum starter torque  $T_{stmax}$ , and the electric motor MG rotationally drives the engine 14 at a torque obtained by subtracting the assist torque of the starter 38 from the required starting torque  $T_{sreq}$ . That is, the hybrid control unit 84 determines the MG torque  $T_m$  (Starting MG torque  $T_{mes} = T_{sreq} - T_{stmax}$ ) required as the starting torque that is output by the electric motor MG on the basis of the

11

required starting torque  $T_{sreq}$  and the maximum starter torque  $T_{stmax}$ . The hybrid control unit **84** outputs the starter command signal  $S_s$  for turning on the starter relay **72**, and rotationally drives the engine **14** by operating the starter **38** at the maximum performance. In addition, the hybrid control unit **84** rotationally drives the engine **14** by outputting the starting MG torque  $T_{mes}$  from the electric motor MG. At this time, the hybrid control unit **84** operates the starter **38** first, and subsequently causes the electric motor MG to output the starting MG torque  $T_{mes}$ . This is because it is practically useful that the engine is started with the use of only the starter **38** in the region in which the engine friction torque is relatively high and a load on the electric motor MG is suppressed as much as possible. Thus, the hybrid control unit **84** initially rotationally drives the engine **14** with the use of the starter **38**, and rotationally drives the engine **14** with the use of the electric motor MG in addition to the starter **38** after exceeding the range of the predetermined crank angle  $A_{cr}$ , that is, a region in which the engine friction torque is relatively large. Subsequently, the hybrid control unit **84** stops rotationally driving (cranking) the engine **14** with the use of both the starter **38** and the electric motor MG when the engine rotation speed  $N_e$  becomes higher than or equal to a predetermined value. The above-described predetermined value is a cranking completion determination value predetermined as the engine rotation speed  $N_e$  at which the engine **14** is able to carry out complete explosion (autonomously rotatable) through, for example, fuel supply or ignition.

Incidentally, at the time of starting the engine **14**, the output torques of the starter **38** and electric motor MG are not determined on the basis of, for example, rated values but determined on the basis of an available electric power. This is practically useful in consideration of the fact that the electric power varies on the basis of a traveling state. The main battery dischargeable power  $W_{outm}$  is calculated on the basis of the main battery charged level  $SOC_m$ , the main battery temperature  $TH_{bm}$ , and the like, and the MG torque  $T_m$  based on the main battery dischargeable power  $W_{outm}$  may be regarded as the torque that has already incorporated the traveling state. On the other hand, the electric power of the auxiliary battery **50** is not calculated in the present embodiment. Therefore, a traveling state incorporating means, that is, a traveling state incorporating unit **86**, estimates the maximum starter torque  $T_{stmax}$  that is outputtable at the electric power from the auxiliary battery **50** on the basis of the auxiliary battery charged level  $SOC_a$  and the auxiliary battery temperature  $TH_{ba}$ . Specifically, the traveling state incorporating unit **86**, for example, calculates an estimated value of the maximum starter torque  $T_{stmax}$  on the basis of an actual auxiliary battery charged level  $SOC_a$  and an actual auxiliary battery temperature  $TH_{ba}$  by consulting a predetermined correlation (maximum starter torque map) in coordinates having the maximum starter torque  $T_{stmax}$ , the auxiliary battery charged level  $SOC_a$  and the auxiliary battery temperature  $TH_{ba}$  as variables as shown in FIG. 5. In FIG. 5, as the auxiliary battery charged level  $SOC_a$  increases or as the auxiliary battery temperature  $TH_{ba}$  increases, the maximum starter torque  $T_{stmax}$  is increased. It is also applicable that the electric power of the auxiliary battery **50** is calculated on the basis of the auxiliary battery charged level  $SOC_a$  and the auxiliary battery temperature  $TH_{ba}$  and then the maximum starter torque  $T_{stmax}$  is estimated on the basis of the calculated electric power of the auxiliary battery **50**.

It is presumable that the required starting torque  $T_{sreq}$  (engine friction torque) also varies on the basis of the traveling state, such as the coolant temperature  $TH_{eng}$  of the engine **14** at the time of engine starting, a starting history and an

12

engine stop time at the time of intermittent starting. The starting history is, for example, whether it is initial engine starting after ignition is turned on or it is engine intermittent starting in which stop and operation of the engine **14** are switched by changing between EV traveling and EHV traveling. When it is determined that it is the initial engine starting, the traveling state incorporating unit **86**, for example, calculates an estimated value of the engine friction torque on the basis of an actual coolant temperature  $TH_{eng}$  at the time of engine starting by consulting a predetermined correlation (initial starting friction torque map) in coordinates having the engine friction torque and the coolant temperature  $TH_{eng}$  as variables as shown in FIG. 6. In FIG. 6, as the coolant temperature  $TH_{eng}$  decreases, the engine friction torque is increased. When it is determined that it is the engine intermittent starting, the traveling state incorporating unit **86**, for example, calculates an estimated value of the engine friction torque on the basis of an actual coolant temperature  $TH_{eng}$  at the time of engine intermittent starting and an actual engine stop time by consulting a predetermined correlation (intermittent starting friction torque map) in coordinates having the engine friction torque, the coolant temperature  $TH_{eng}$  and the engine stop time as variables as shown in FIG. 7. In FIG. 7, as the coolant temperature  $TH_{eng}$  decreases or as the engine stop time extends, the engine friction torque is increased. In FIG. 7, the correlation at the maximum value of the engine stop time between the engine friction torque and the coolant temperature  $TH_{eng}$  is equivalent to the initial starting friction torque map.

FIG. 8 is a flowchart that illustrates a relevant portion of control operations of the electronic control unit **80**, that is, control operations for expanding the range of the required driving torque  $T_{dtgt}$  in which the required driving torque  $T_{dtgt}$  can be provided by the electric motor MG, and is, for example, repeatedly executed at an extremely short cycle time of about several milliseconds to several tens of milliseconds.

In FIG. 8, initially, in step (hereinafter, step is omitted) **S10** corresponding to the hybrid control unit **84**, for example, it is determined whether an engine starting request has been issued. When negative determination is made in **S10**, the routine ends. When affirmative determination is made in **S10**, it is determined in **S20** corresponding to the hybrid control unit **84** whether the EV traveling MG torque  $T_{mev}$  (required driving torque  $T_{dtgt}$ ) falls within the EV traveling region, for example, during EV traveling. The EV traveling region is a region in which the required starting torque  $T_{sreq}$  is reserved in the maximum MG torque  $T_{mmax}$ , and the maximum MG torque  $T_{mmax}$  is varied with the main battery dischargeable power  $W_{outm}$ , so the EV traveling region is also varied with the main battery dischargeable power  $W_{outm}$ . During a stop of the vehicle, or the like, in preference to the above determination, it may be determined whether the required starting torque  $T_{sreq}$  falls within the maximum MG torque  $T_{mmax}$ . This determination is particularly useful when the required starting torque  $T_{sreq}$  becomes relatively large, for example, when the engine is cold. When affirmative determination is made in **S20**, in **S30** corresponding to the hybrid control unit **84**, for example, the engine **14** is started with the use of only the electric motor MG. On the other hand, when negative determination is made in **S20**, in **S40** corresponding to the hybrid control unit **84**, for example, it is determined that the precondition for starting the engine **14** with the use of both the electric motor MG and the starter **38** is satisfied. Subsequently, in **S50** corresponding to the traveling state incorporating unit, for example, it is determined whether it is the initial engine starting. When affirmative determination is

13

made in S50, S60 corresponding to the traveling state incorporating unit is executed; whereas, when negative determination is made, S70 corresponding to the traveling state incorporating unit is executed. In S60, for example, an estimated value of the engine friction torque (required starting torque  $T_{sreq}$ ) is calculated on the basis of an actual coolant temperature  $TH_{eng}$  by consulting the initial starting friction torque map as shown in FIG. 6. For example, an estimated value of the maximum starter torque  $T_{stmax}$  is calculated on the basis of an actual auxiliary battery charged level  $SOC_a$  and an actual auxiliary battery temperature  $TH_{ba}$  by consulting the maximum starter torque map as shown in FIG. 5. In S70, for example, an estimated value of the engine friction torque (required starting torque  $T_{sreq}$ ) is calculated on the basis of an actual coolant temperature  $TH_{eng}$  and an actual engine stop time by consulting the intermittent starting friction torque map as shown in FIG. 7. As in the case of S60, an estimated value of the maximum starter torque  $T_{stmax}$  is calculated. Subsequent to S60 or S70, in S80 corresponding to the hybrid control unit 84, for example, a starting MG torque  $T_{mes}$  ( $=T_{sreq}-T_{stmax}$ ) is calculated on the basis of the estimated values of the required starting torque  $T_{sreq}$  and maximum starter torque  $T_{stmax}$ , calculated in S60 or S70. Subsequently, in S90 corresponding to the hybrid control unit 84, for example, the starter 38 is operated, and the engine 14 is rotationally driven at the maximum starter torque  $T_{stmax}$ . Subsequently, in S100 corresponding to the hybrid control unit 84, for example, after the crank angle  $A_{cr}$  has exceeded a predetermined range of the crank angle  $A_{cr}$ , the electric motor MG is operated in addition to the starter 38, and the engine 14 is rotationally driven at the starting MG torque  $T_{mes}$ . Subsequently, in S110 corresponding to the hybrid control unit 84, for example, it is determined whether the engine rotation speed  $N_e$  is higher than or equal to a predetermined value. When negative determination is made in S110, the process returns to S90; whereas, affirmative determination is made in S110, in S120 corresponding to the hybrid control unit 84, for example, rotational driving of the engine 14 with the use of the starter 38 and the electric motor MG is stopped.

As described above, according to the present embodiment, the engine 14 is started with the use of both the starter 38 and the electric motor MG, so, in comparison with the case where the engine 14 is started with the use of only the electric motor MG, the amount of electric power that is allowed to be used to output the EV traveling MG torque  $T_{mev}$  is increased within the main battery dischargeable power  $W_{outm}$ . Thus, it is possible to expand the EV traveling region in which the electric motor MG is used.

According to the present embodiment, when the sum of the required driving torque  $T_{dtgt}$  and the required starting torque  $T_{sreq}$  is smaller than or equal to the sum of the maximum MG torque  $T_{mmax}$  that is outputtable at the main battery dischargeable power  $W_{outm}$  and the maximum starter torque  $T_{stmax}$  that is outputtable at the electric power from the auxiliary battery 50, the engine 14 is started with the use of both the electric motor MG and the starter 38, so, in comparison with the case where the engine 14 is started with the use of only the electric motor MG, the amount of electric power that is allowed to be used to output the EV traveling MG torque  $T_{mev}$  is increased within the main battery dischargeable power  $W_{outm}$ . In addition, the starting performance of the engine 14 is appropriately ensured.

According to the present embodiment, the engine 14 is started with the use of both the electric motor MG and the starter 38 when the required starting torque  $T_{sreq}$  is smaller than or equal to the sum of the maximum MG torque  $T_{mmax}$

14

and the maximum starter torque  $T_{stmax}$  in the case where the required starting torque  $T_{sreq}$  is larger than the maximum MG torque  $T_{mmax}$  in preference to the case where the sum of the required driving torque  $T_{dtgt}$  and the required starting torque  $T_{sreq}$  is larger than the maximum MG torque  $T_{mmax}$ . Therefore, even when the required starting torque  $T_{sreq}$  is relatively large, it is possible to expand the engine startable region. That is, it is possible to increase the opportunity for starting the engine 14.

According to the present embodiment, at the time of starting the engine 14 with the use of the starter 38, the starter 38 outputs the maximum starter torque  $T_{stmax}$  that is outputtable at the electric power from the auxiliary battery 50. Therefore, the amount of electric power that is allowed to be used to output the EV traveling MG torque  $T_{mev}$  is increased within the main battery dischargeable power  $W_{outm}$ . Thus, it is possible to further expand the range of the required driving torque  $T_{dtgt}$  that can be provided by the electric motor MG. Thus, it is possible to further expand the EV traveling region in which the electric motor MG is used.

The embodiment of the invention is described in detail with reference to the drawings; however, the invention is also applicable to other embodiments.

For example, in the above-described embodiment (particularly, the flowchart shown in FIG. 8), when the engine 14 is started with the use of both the electric motor MG and the starter 38, the starter 38 is operated first and, after the crank angle  $A_{cr}$  has exceeded the predetermined range of the crank angle  $A_{cr}$ , the electric motor MG is operated in addition to the starter 38. However, the invention is not limited to this embodiment. For example, the starter 38 and the electric motor MG may be operated substantially at the same time or the electric motor MG may be operated first. Thus, in the flowchart shown in FIG. 8 in the above-described embodiment, the sequence, or the like, of execution of steps may be changed, for example, S90 and S100 may be executed at the same time or S90 may be executed subsequently to S100, as needed without serious inconvenience.

In the above-described embodiment, when the engine 14 is started with the use of both the electric motor MG and the starter 38, the starter 38 is caused to output the maximum starter torque  $T_{stmax}$ . However, the invention is not limited to this embodiment. For example, the starter 38 may be caused to output the amount of torque that is not enough to start the engine on the assumption that the electric motor MG is caused to output the MG torque  $T_m$  that is outputtable at the main battery remaining electric power. Alternatively, the required starting torque  $T_{sreq}$  may be distributed between the electric motor MG and the starter 38 at a predetermined ratio. In this way as well, the invention is applicable.

In the above-described embodiment, the vehicle 10 includes the auxiliary battery 50 and the main battery 54 as the electrical storage devices that supply electric power to the starter 38 and the electric motor MG. However, the invention is not limited to this embodiment. For example, the vehicle 10 may include only the main battery 54 as the electrical storage device. In such a case, for example, the voltage of the main battery 54 is stepped down to a predetermined voltage by a DC/DC converter, or the like, and is supplied as electric power corresponding to the electric power of the auxiliary battery 50. The electric power of the auxiliary battery 50 is a constant electric power that depends on the DC/DC converter, or the like, an electric power based on the main battery dischargeable power  $W_{outm}$ , or the like. In this way as well, the invention is applicable.

In the above-described embodiment, the vehicle 10 includes the starter 38, in addition to the electric motor MG,

## 15

as the electric motor that outputs starting torque for starting the engine 14. However, the invention is not limited to this embodiment. For example, instead of the starter 38, the vehicle 10 may further include an electric motor that outputs starting torque and running torque as well as the electric motor MG. In this way as well, the invention is applicable.

In the above-described embodiment, the engine 14 and the electric motor MG are indirectly coupled to each other via the separating clutch K0. However, the invention is not limited to this embodiment. For example, the vehicle 10 may not include the separating clutch K0, and the engine 14 and the electric motor MG may be directly coupled to each other. In this way as well, the invention is applicable.

In the above-described embodiment, the torque converter 16 is used as the fluid transmission device; instead, another fluid transmission device, such as a fluid coupling having no torque amplification function, may be used. The fluid transmission device does not always need to be provided.

In the above-described embodiment, the vehicle 10 includes the automatic transmission 18; however, the automatic transmission 18 does not always need to be provided.

The above-described embodiment is only illustrative, and the invention may be implemented in modes including various modifications and improvements on the basis of the knowledge of persons skilled in the art.

What is claimed is:

1. A control system for a vehicle, comprising:  
an engine;

a first electric motor configured to output a starting torque for starting the engine;

a second electric motor configured to output a starting torque for starting the engine and a running torque;

an electrical storage device configured to supply electric power to the first electric motor and the second electric motor; and

a controller configured to start the engine with the use of both the first electric motor and the second electric motor at the time of starting the engine when the sum of a required driving torque that is required for the vehicle and a required starting torque that is required to start the engine is larger than a maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device.

2. The control system according to claim 1, wherein the controller is configured to start the engine with the use of both the first electric motor and the second electric motor when the sum of the required driving torque and the required starting torque is smaller than or equal to the sum of a maximum output torque of the first electric

## 16

motor, which is outputtable at the electric power from the electrical storage device, and the maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device.

3. The control system according to claim 1, wherein the controller is configured to start the engine with the use of both the first electric motor and the second electric motor when the required starting torque is smaller than or equal to the sum of a maximum output torque of the first electric motor, which is outputtable at the electric power from the electrical storage device, and the maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device, in a case where the required starting torque is larger than the maximum output torque of the second electric motor, which is outputtable at the electric power from the electrical storage device, in preference to a case where the sum of the required driving torque and the required starting torque is larger than the maximum output torque of the second electric motor.

4. The control system according to claim 1, wherein the first electric motor is configured to output the maximum output torque of the first electric motor, which is outputtable at the electric power from the electrical storage device, at the time of starting the engine with the use of the first electric motor.

5. The control system according to claim 1, wherein the first electric motor is a starter, and the electrical storage device includes a first electrical storage device configured to supply electric power to the first electric motor and a second electrical storage device configured to supply electric power to the second electric motor.

6. The control system according to claim 1, wherein the second electric motor is provided in a power transmission path between the engine and a drive wheel, and the second electric motor is coupled to the engine via a clutch,

the controller is configured to be able to carry out motor running in which the running torque is transmitted to the drive wheel with the use of only the second electric motor in a state where the clutch is released, and

the controller is configured to transmit the starting torque from the second electric motor to the engine by setting the clutch in one of a slipped state and an engaged state at the time of starting the engine with the use of the second electric motor.

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